

WE CLAIM:

1. A roll of wet wipes comprising:
at least 300 linear inches of wet wipes, the wet wipes having a
width of not more than about 4.5 inches;
the wet wipes in a spiral;
a peel force between the wipes of at least 100 g.; and,
the diameter of the roll at least about 2 inches and no greater
than about 5.5 inches.
2. The roll of wet wipes of claim 1, comprising perforations.
3. The roll of wet wipes of claim 1, comprising perforated sheets.
4. The roll of wet wipes of claim 1, having at least about 90
perforated sheets.
5. The roll of wet wipes of claim 1, having a solid core.
6. The roll of wet wipes of claim 1, wherein the roll is coreless.
7. The roll of wet wipes of claim 1, having a hollow core.
8. The roll of wet wipes of claims 1, 2, 3, 4, 5, 6, or 7, having a peel
force between the spiral wraps of the roll of at least 115 g.
9. The roll of wet wipes of claims 1, 2, 3, 4, 5, 6, or 7, having a peel
force between the spiral wraps of the roll of from about 106g to about 170 g.
10. A roll of wet wipes comprising:
wet wipes;
the wipes in a spiral;
the roll being solid; and,
a peel force between the wipes of at least about 100 g.
11. The roll of wet wipes of claim 10, comprising perforations.

12. The roll of wet wipes of claim 10, comprising perforated sheets.

13. The roll of wet wipes of claim 10, having at least about 90 perforated sheets.

14. The roll of wet wipes of claim 10, having a solid core.

5 15. The roll of wet wipes of claim 10, wherein the roll is coreless.

16. The roll of wet wipes of claim 10, having a hollow core.

17. The roll of wet wipes of claims 10, 11, 12, 13, 14, 15 or 16, having a peel force between the spiral wraps of the roll of at least 115 g.

10 18. The roll of wet wipes of claims 10, 11, 12, 13, 14, 15 or 16, having a peel force between the spiral wraps of the roll of from about 106g to about 170 g.

19. A roll of wet wipes comprising:
at least 300 linear inches of wet wipes, the wet wipes having a width of not more than 4.5 inches; and,
15 the roll having a density of from about 0.5 g/cc to about 0.99 g/cc.

20. The roll of wet wipes of claim 19, comprising perforations.

21. The roll of wet wipes of claim 19, comprising perforated sheets.

20 22. The roll of wet wipes of claim 19, having at least about 90 perforated sheets.

23. The roll of wet wipes of claim 19, having a peel force between the spiral wraps of the roll of at least 115 g.

24. The roll of wet wipes of claim 19, having a peel force between the spiral wraps of the roll of from about 106g to about 170 g.

25 25. The roll of wet wipes of claim 19, having a solid core.

26. The roll of wet wipes of claim 19, wherein the roll is coreless.

27. The roll of wet wipes of claim 19, having a hollow core.

28. The roll of wet wipes of claims 19, 20, 21, 22, 23, 24, 25, 26 or 27, wherein the diameter of the roll is at least about 2 inches.

5 29. The roll of wet wipes of claims 19, 20, 21, 22, 23, 24, 25, 26 or 27, wherein the diameter of the roll is no greater than about 5.5 inches.

30. The roll of wet wipes of claims 19, 20, 21, 22, 23, 24, 25, 26 or 27, wherein the diameter of the roll is no greater than about 3.5 inches.

10 31. A roll of wet wipes comprising:
a spiral wet wipes;
a solid roll; and,
the roll having a density of greater than about 0.5 g/cc.

32. The roll of wet wipes of claim 31, comprising perforations.

33. The roll of wet wipes of claim 31, comprising perforated sheets.

15 34. The roll of wet wipes of claim 31, having at least about 90 perforated sheets.

35. The roll of wet wipes of claim 31, having a density of from about 0.5 g/cc to 0.99 g/cc.

20 36. The roll of wet wipes of claim 31, having a density of from about 0.62 g/cc.

37. The roll of wet wipes of claim 31, having a hollow core.

38. The roll of wet wipes of claims 31, 32, 33, 34, 35, 36, or 37, having a peel force between the spiral wraps of the roll of at least 115 g.

39. The roll of wet wipes of claims 31, 32, 33, 34, 35, 36, or 37, having a peel force between the spiral wraps of the roll of from about 106g to about 170 g.

5 40. A roll of wet wipes comprising:
 at least 300 linear inches of wet wipes, the wet wipes having a
width of not more than about 4.5 inches;
 a salt solution;
 the wet wipes in a spiral; and,
10 the diameter of the roll is at least about 2 inches and no greater
than about 5.5 inches.

41. The roll of wet wipes of claim 40, comprising perforations.

42. The roll of wet wipes of claim 40, comprising perforated sheets.

43. The roll of wet wipes of claim 40, having at least about 90
perforated sheets.

15 44. The roll of wet wipes of claim 40, having a solid core.

45. The roll of wet wipes of claim 40, wherein the roll is coreless.

46. The roll of wet wipes of claim 40, having a hollow core.

47. The roll of wet wipes of claims 40, 41, 42, 43, 44, 45 or 46,
having a peel force between the spiral wraps of the roll of at least 115 g.

20 48. The roll of wet wipes of claims 40, 41, 42, 43, 44, 45 or 46,
having a peel force between the spiral wraps of the roll of from about 106g to
about 170 g.

25 49. A roll of wet wipes comprising:
 a salt solution;
 the wipes in a spiral;
 the roll being solid; and,

the peel force between the wipes at least about 100 g.

50. The roll of wet wipes of claim 49, comprising perforations.

51. The roll of wet wipes of claim 49, comprising perforated sheets.

52. The roll of wet wipes of claim 49, having at least about 90
5 perforated sheets.

53. The roll of wet wipes of claim 49, having a solid core.

54. The roll of wet wipes of claim 49, wherein the roll is coreless.

55. The roll of wet wipes of claim 49, having a hollow core.

56. The roll of wet wipes of claims 49, 50, 51, 52, 53, 54 or 55,
10 having a peel force between the spiral wraps of the roll of at least 115 g.

57. The roll of wet wipes of claims 49, 50, 51, 52, 53, 54 or 55,
having a peel force between the spiral wraps of the roll of from about 106g to
about 170 g.

58. A roll of wet wipes comprising:
15 at least 200 linear inches of wet wipes, the wet wipes having a
width of not more than about 4.5 inches;
a salt solution;
the wet wipes in a spiral; and,
the roll having a density of from about 0.5 g/cc to about 0.99
20 g/cc.

59. The roll of wet wipes of claim 58, comprising perforations.

60. The roll of wet wipes of claim 58, comprising perforated sheets.

61. The roll of wet wipes of claim 58, having at least about 90
perforated sheets.

25 62. The roll of wet wipes of claim 58, having a solid core.

63. The roll of wet wipes of claim 58, wherein the roll is coreless.

64. The roll of wet wipes of claim 58, having a hollow core.

65. The roll of wet wipes of claims 58, 59, 60, 61, 62, 63 or 64, having a peel force between the spiral wraps of the roll of at least 115 g.

5 66. The roll of wet wipes of claims 58, 59, 60, 61, 62, 63 or 64, having a peel force between the spiral wraps of the roll of from about 106g to about 170 g.

10 67. A roll of wet wipes comprising:
at least about 50 sheets of wet wipes;
each sheet being joined by a perforation to at least one other
sheet;
a salt solution; and,
a peel force between sheets being at least 100 g.

15 68. A roll of wet wipes comprising:
a wet wipes;
the wet wipes in a spiral; and,
a groove in the roll positioned transverse to the axis of the roll.

69. The roll of wet wipes of claim 68, comprising perforations.

70. The roll of wet wipes of claim 68, comprising perforated sheets.

20 71. The roll of wet wipes of claim 68, having at least about 90 perforated sheets.

72. The roll of wet wipes of claims 68, 69, 70 or 71, having a peel force between the spiral wraps of the roll of at least 115 g.

25 73. A roll of wet wipes comprising:
wet wipes;
the roll being solid; and,

a plurality of grooves.

74. The roll of wet wipes of claim 73, comprising perforations.

75. The roll of wet wipes of claim 73, comprising perforated sheets.

5 76. The roll of wet wipes of claim 73, having at least about 90 perforated sheets.

10 77. A roll of wet wipes comprising:
at least 300 linear inches of wet wipes, the wet wipes having a
width of not more than about 4.5 inches; a groove; and,
the roll having a density of from about 0.5 g/cc to about 0.99
g/cc.

78. A roll of wet wipes comprising:
a salt solution;
and a groove.

15 79. A roll of wet wipes comprising:
at least 200 linear inches of wet wipes, the wet wipes having a
width of not more than about 4.5 inches;
a salt solution;
the wet wipes in a spiral;
the wet wipes comprising a salt solution; and,
20 the roll having a density of from about 0.5 g/cc to about 0.99
g/cc.

25 80. A roll of wet wipes comprising:
at least 50 sheets of wet wipes;
each sheet being joined by a perforation to at least one other
sheet;
a groove.